

INSTALLATION INSTRUCTIONS FOR INSTALLATION KIT, ELECTRONIC EQUIPMENT MK-2178/VRC (NSN 5895-01-299-5866) (EIC: N/A) TO PERMIT INSTALLATION OF RADIO SET AN/VRC-87/88/90 SERIES IN A TRUCK, TRACTOR, 10 TON, 8x6, M911

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INSTALLATION INSTRUCTIONS FOR INSTALLATION KIT, ELECTRONIC EQUIPMENT MK-2178/VRC (NSN 5895-01-299-5866) (EIC: N/A) TO PERMIT INSTALLATION OF RADIO SET AN/VRC-87/88/90 SERIES IN A TRUCK, TRACTOR, 10 TON, 8x6, M911

REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) or DA 2028–2 located in back of this manual direct to: Commander, US Army Communications–Electronics Command Fort Monmouth, ATTN: AMSEL–LC–LEO–D–CS–CFO, Fort Monmouth, New Jersey 07703–5000. The Fax number is 732–532–1413, DSN 992–1413. You may also e–mail your recommendation to AMSEL–LC–LEO–PUBS–CHG@ce-com3.monmouth.army.mil.

In either case a reply will be furnished direct to you.

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*This manual supersedes TB 11–5820–890–20–5 dated 1 September 1993.

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0.1 SCOPE

This technical bulletin provides Installation Instructions for Electronic Equipment MK–2178/VRC, commonly referred to as the Mounting Kit (MK). The MK shall be installed into the following type of vehicle(s):

• Truck, Tractor, 10 Ton, 8x6, M911

The MK is used for installation of radio set components at field locations. The information contained in this technical bulletin is the official authorization to perform the installation at the unit maintenance level.

NOTES

- This technical bulletin is not an authorization for requisition or turn-in of vehicles.
- This technical bulletin does not establish quantity or types of vehicles assigned to using units.

This technical bulletin does not contain information on the maintenance or replacement of the MKs. This information is contained in the MAC of TM 11-5820-890-20-2 and RPSTL of TM 11-5820-890-20P.

0.2 GENERAL INFORMATION.

The MK becomes operable when all the radio set components are installed in the vehicle and correct power is supplied. Refer to TM 11–5820–890–20–1 or TM 11–5820–890–20–2 for installation, Operational (OP) Check instructions, and required maintenance procedures. Refer to TM 11–5820–890–20P for repair parts.

Included in the Radio Set AN/VRC-87/88/90 Series is:

Radio Set AN/VRC-87/88/90 Series (for RT-1523(C)/U)

0.3 MAINTENANCE FORMS, RECORDS, AND REPORTS.

0.3.1 Reports of Maintenance and Unsatisfactory Equipment. See section 4.2.2.3 for information.

0.3.2 Report of Packaging and Handling Deficiencies. See section 4.2.2.1 for information.

0.3.3 Discrepancy in Transportation Deficiency Report (TDR) (SF361). See section 4.2.2.2 for information.

0.4 CONSOLIDATED INDEX OF ARMY PUBLICATIONS.

Refer to the latest issue of DA Pam 25–30 to determine whether there are new changes, or additional publications pertaining to the equipment.

1. PURPOSE OF INSTALLATION.

The Installation Kit, Electronic Equipment MK-2178/VRC (MK) contains the items needed to mount Radio Set AN/VRC- 87/88/90 Series in a Truck, Tractor, 10 Ton, 8x6, M911.

2. END ITEM OR SYSTEM TO BE MODIFIED.

Not applicable.

3. APPLICATION TIMES.

3.1 Time for Completion of Installation. Using two people, a total of 3.5 work hours is required. Typical vehicle downtime is 4.0 hours.

3.2 Time for Installation of One Assembly or Component. The following table lists the time required to install one component. All times have been rounded off to the nearest half hour. The sum of these times will not reflect the typical vehicle downtime.

ITEM	SECTION	TIME
Antenna AS–3900/VRC	5.1	1.0
Mounting Base, Electrical Equipment MT-6352/VRC	5.2	1.5
Cables	5.3	1.0

4. PREPARATION FOR INSTALLATION.

This section explains how to prepare the vehicle and MK for installation.

4.1 Preparation of Vehicle. To prepare the vehicle for installation, insure that the site includes adequate lighting and a power source when drilling is required. Inspect the vehicle for damage that could affect installation. Have any such damage repaired before installing MK.

4.1.1 Items to be Removed. Remove existing AN/VRC-12 radio family installation kit/harness. See TM 11-5820-401-20-2 for removing items used with intercom systems, or TM 11-5820-401-20-1 (used without intercom systems), and TM 9-2320-270-20.

4.1.2 List of Items to be Retained. Not applicable.

- **4.2 Preparation of MK.** To prepare MK, unpack, inspect and check inventory.
- **4.2.1 Precautions During Handling.** Observe these steps to prevent equipment damage.
 - a. Keep dust covers in place on connectors.
 - b. Do not disassemble or modify parts in MK unless authorized to do so.
 - c. Keep mounting hardware covered and protected until needed.
 - d. When exposed to moisture, rain or salt water, keep all parts dry to prevent corrosion.

4.2.2 Unpack and Inspect Equipment.

4.2.2.1 Inspect Packaging for Evidence of Damage. Any shipping damage should be reported on SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F.

4.2.2.2 Unpack and Inventory MK. If any item is missing, fill out and forward Transportation Deficiency Report (TDR) (SF361) as described in AR 55–38/NAVSUPINST 4610.33C/AFR 75–18/MCO P4610.19D/DLAR 4500.15.

4.2.2.3 Examine Each Item for Damage. If any item is damaged, fill out and forward SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F. All damages should be reported as prescribed by DA Pam 738–750, as contained in Maintenance Management Update.

4.3 MK, Distribution, and Consumables.

4.3.1 Items Supplied in MK and/or Required for Installation. Use Table 4–1 and figure 4–1 to identify and inventory MK parts supplied to install Radio Set AN/VRC–87/88/90 Series. Refer to Table 4–2 and Figure 4–2 to identify additional items required to install Speaker for "D" Series Radio Sets.

4.3.2 Distribution and Issue Instructions.

- a. US Forces: Do not requisition MK. They will be shipped automatically.
- b. US Army Depots: Requisition MK through supply channels.
- c. Multiservice: Instructions shall be included for multiservice modifications.
- d. MAP/MAS Countries: Instructions shall be provided for MAP/MAS countries.

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY IN MK	SMR CODE	FIGURE, ITEM NO.
5985-01-297-2971 5305-00-847-1159	Antenna AS-3900/VRC (A3017899-1) Screw, Cap, Hexagon (3/8-16 x 1 3/4 in) MS35307-365	1 4	Paoofa Paozza	4–1, 2
5310-00-913-8881 5310-00-061-1258	Nut, Hexagon (3/8–16 in) MS51971–3 Washer, Lock, Internal/External–Toothed (3/8 in) MS45904–76	4 8	PAOZZA PAOZZA	
5310-00-889-2527	Washer, Lock, Internal/External-Toothed (5/16 in) MS45904-72	2	PAOZZA	
5306-00-225-9086	Bolt, Machine (5/16–24 x 5/8 in) MS90726–31 (Not Used)	1	PAOZZA	
5330-01-205-2864	Gasket (A3013655-1)	1	PAOZZA	
5965-00-876-2375	Loudspeaker, Permanent Magnet LS-454/U	1	PAOZZA	4-1, 4
5975-01-188-8873	Mounting Base, Electrical Equipment MT-6352/VRC (A3013367-1)	1	PAOOFA	4-1, 1
5306-00-225-9089	Bolt, Machine (5/16-24 x 1 in) MS90726-34	5	PAOZZA	
5310-00-889-2527	Washer, Lock, Internal/External-Toothed (5/16 in) MS45904-72	10	PAOZZA	
5310-00-880-7746	Nut, Hexagon (5/16 - 24 in) MS51968-5	5	PAOZZA	
5995-01-219-1843	Cable Assembly, Power, Electrical CX-13302/VRC (13 FT, 0 IN) (A3014039-2)	1	PAOZZA	4-1, 8
5995-01-219-7031	Cable Assembly, Radio Frequency CG-3855/VRC (9 FT, 0 IN) (A3014031-4)	1	PAOZZA	4–1, 9
4020-01-341-8795	Fiber Rope Assembly, Single Leg (A3167672-1)	1	PAOZZA	4–1, 6
	Bracket, Mounting – Antenna (A3050655-1)	1	XBOZZA	4–1, 5
	Clamp, Loop (1/4–1/4 in) MS21333–98 Clamp, Loop (5/8–5/16 in) MS21333–113	2 1	Paozza Paozza	
5325-00-174-9008	Grommet, Nonmetallic MS35489-15	1	PAOZZA	
5965-00-043-3463	Handset H-250/U	1	PAOZZA	4–1, 3
5310-00-903-5966	Nut, Hexagon (1/4 -20 in) MS51971-1	6	PAOZZA	
	Plate, Mounting, Flat (A3018330-1)	1	XBOZZA	4-1, 7

Table 4–1. Parts List for Installation of Radio Set AN/VRC-87/88/90 Series

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY IN MK	SMR CODE	FIGURE, ITEM NO.
5305-00-071-2241	Screw, Cap, Hexagon (1/4 - 20 x 1 1/4 in) MS90725-10	6	PAOZZA	
5305-00-146-2662		2	PAOZZA	
5975-00-111-3208		10	PAOZZA	
	Tubing, Nonmetallic (A3018681-1)	1	XBOZZA	
5310-00-889-2528		11	PAOZZA	
5310-00-582-5965	(1/4 in) MS45904-68 Washer, Lock (1/4 in) MS35338-44	2	PAOZZA	

Table 4-1.	Parts List for Installation	n of Radio Set AN/VRC-8	7/88/90 Series Continued

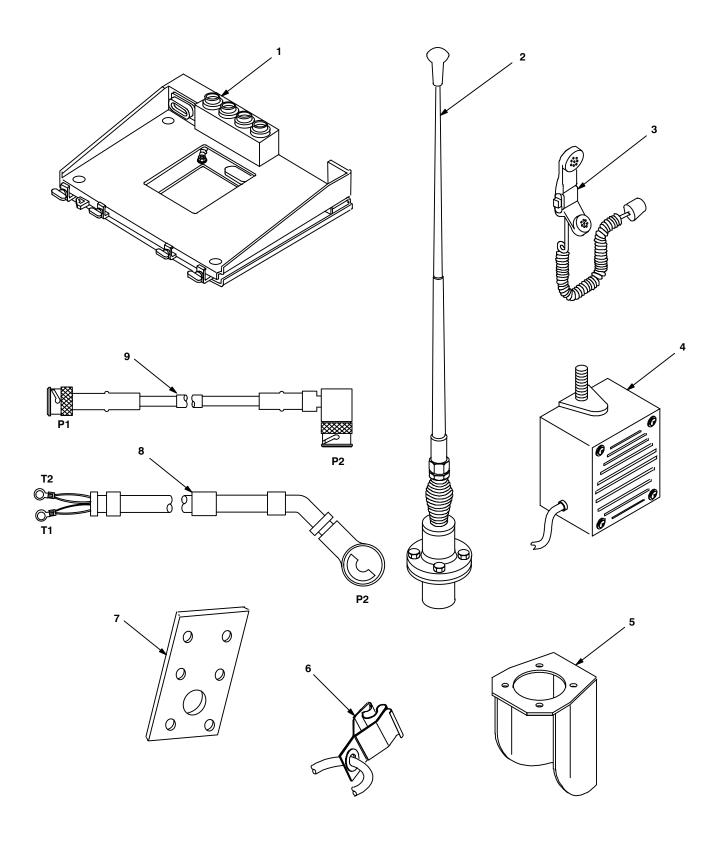


Figure 4–1. MK Illustrated Parts List

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY	SMR CODE	FIGURE, ITEM NO.
5965-01-222-1420	Loudspeaker, Control-Unit LS-671/VRC (A3014065-1)	1	PAOFFA	4–2, 1
5995-01-259-9283	Cable Assembly, Special Purpose, Electrical CX-13292/VRC (8 FT, 0 IN) (A3014038-12)	1	PAOZZA	4–2, 2
	Plate, Mounting (A3014550-1)	1	XBOZZA	4–2,3

Table 4–2. Additional Items Required for Installation of Speaker for "D" Series Radio Sets

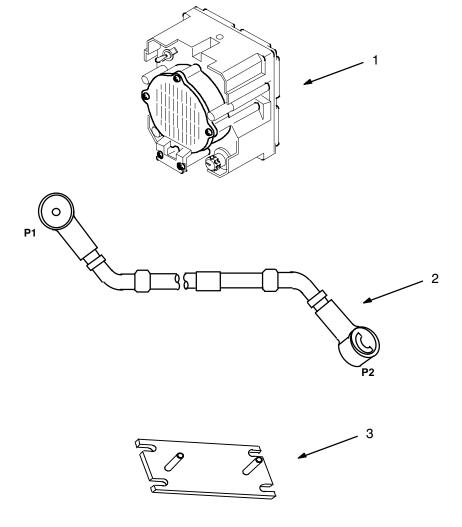


Figure 4–2. Illustrated Parts List for Table 4–2

NSN	NOMENCLATURE
8040-00-117-8510	Adhesive-Sealant, Clear, RTV
6850-00-880-7616	Silicone Compound, MIL-S-8660
8030-00-292-1102	Conductive Anti-seize Compound

4.3.3 Consumable Materials. The table below lists materials required for installation but not supplied with MK.

4.4 Tools and Test, Measurement, and Diagnostic Equipment (TMDE) Required. The following tools and TMDE are needed for installation.

NOMENCLATURE	NSN	QUANTITY
Radio Set*		1
Electric Grinder or Equivalent		1
Pocket Knife, Electrician's	5110-00-240-5943	1
Screwdriver, No. 2 Point Phillips, 4 in	5120-00-234-8913	1
Screwdriver, 1/4 in Flatblade, 4 in	5120-00-222-8852	1
Pliers, Round Nose	5120-00-240-6172	1
Pliers, Diagonal Cutting	5110-00-965-0974	1
Wrench, Open/Box: 7/16 in	5120-00-228-9505	1
1/2 in	5120-00-228-9506	1
9/16 in 3/8 in	5120-00-228-9507 5120-00-228-9504	1
Handle, Socket Wrench	5120-00-240-5364	1
Socket: 7/16 in	5120-00-227-6703	1
1/2 in	5120-00-237-0977	1
9/16 in	5120-00-227-6704	1
3/8 in	5120-00-227-6702	1
Electric Drill	5130-00-889-8994	1
Drill Bits: 11/32 in	5133-00-227-9664	1
9/32 in	5133-00-222-9374	1
Size 1 (.228 in)	5133-00-189-9246	1
5/8 in		1
5/16 in	5133-00-227-9662	1

* Use radio issued with your vehicle if available.

5. INSTALLATION PROCEDURES.

This section describes where and how to install all MK items in the vehicle. See figure 5-1 for an overall view of where the MK equipment, as well as radio components, will be installed. When installing MK equipment, be sure to read and follow instructions and illustrations carefully.

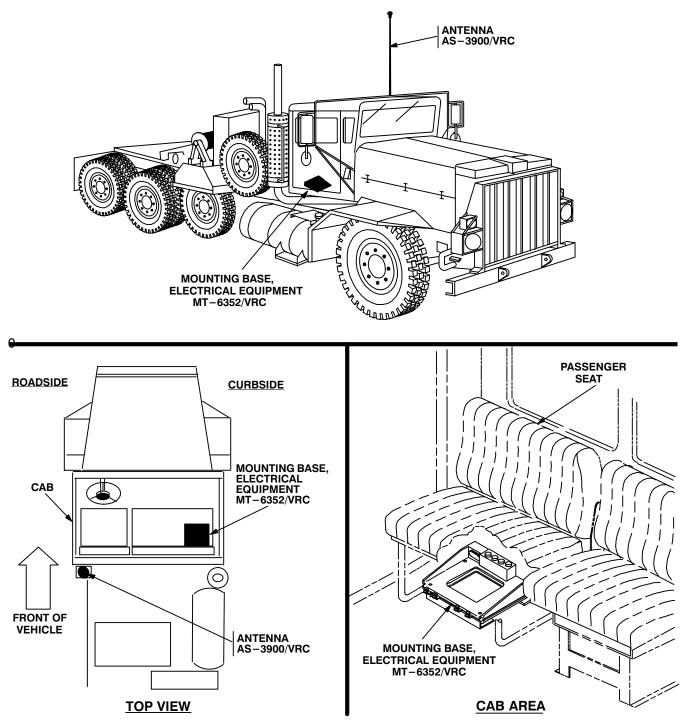
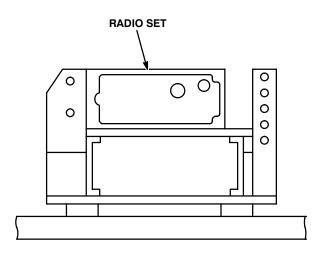


Figure 5-1 (1). MK and Radio Installation: MK Equipment Locations

5. INSTALLATION PROCEDURES. Continued

INSTALLATION FOR AN/VRC-87/88/90 Series



EXISTING MOUNTING BRACKET



5.1 Installation of Antenna AS-3900/VRC (antenna). See Figure 5-1 (1) for location.

5.1.1 Installation of Antenna Base.

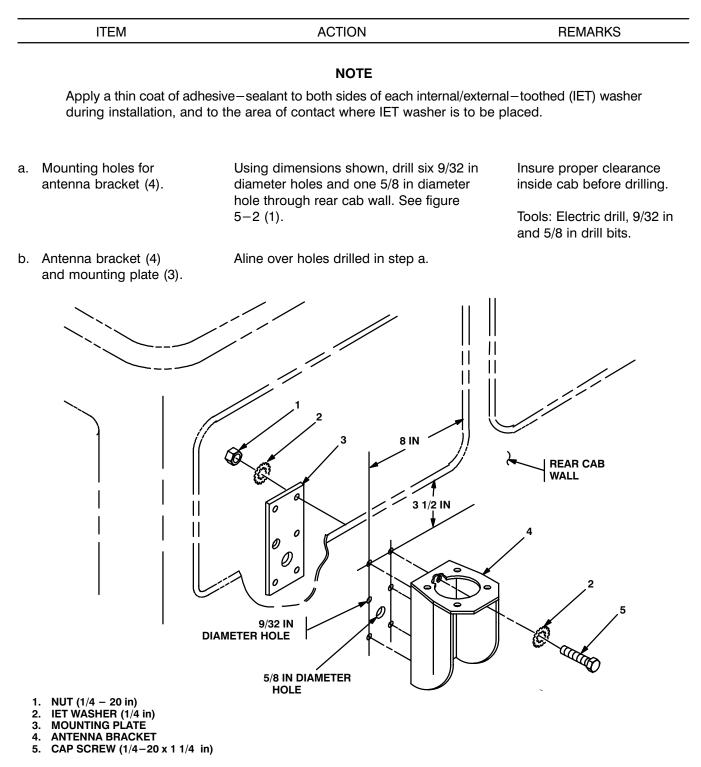


Figure 5-2 (1). Antenna Base Installation: Installing Antenna Bracket

5.1.1 Installation of Antenna Base. Continued

	ITEM	ACTION	REMARKS
C.	Five cap screws (5), ten internal/external-toothed (IET) washers (2) and five nuts (1).	Install and secure to all holes in anten- na bracket (4), except left middle hole. See figure 5-2 (1).	Tools: 7/16 in socket and 7/16 in open/box wrench.
d.	Gasket (5).	Place on antenna bracket (4) and aline mounting holes. See figure $5-2$ (2).	
e.	Antenna base (1).	Place on top of gasket (5) and antenna bracket (4); then aline mounting holes.	
f.	Four cap screws (2), eight IET washers (3) and four nuts (6).	Install and secure to antenna base (1) and antenna bracket (4).	Tools: 9/16 in socket and 9/16 in open/box wrench.
g.	Ground strap (9), cap screw (8), IET washer (12), two IET washers (7) and nut (11).	Install and secure to left middle hole in antenna bracket (4) and rear cab wall.	Tools: 7/16 in socket and 7/16 in open/box wrench.

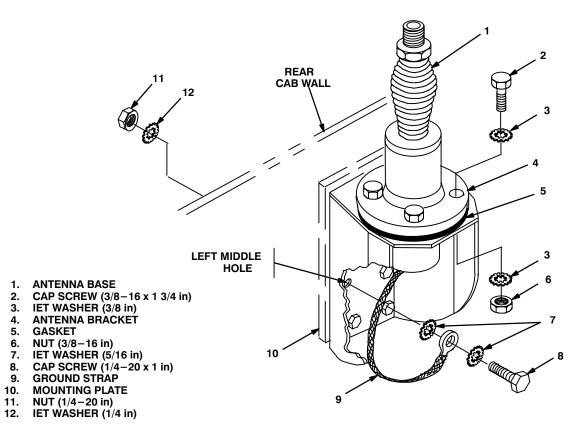


Figure 5–2 (2). Antenna Base Installation: Installing Antenna Base

ITEM ACTION REMARKS Apply silicone compound to element a. Antenna elements (1, 2). threads and assemble. See figure 5-3. b. Antenna element (2). Install and hand-tighten to antenna base (3). Lock wire (4). Install to antenna element (2) and C. antenna base (3). See figure 5-3, detail A. Cut and remove excess wire with diagonal cutting pliers. d. Fiber rope assembly (5). Attach clip to antenna element (1). Tie rope to vehicle to position antenna in desired location. See figure 5-3, detail B. 2 3 DETAIL B DETAIL A **ANTENNA ELEMENT (UPPER)** 1. 2. ANTENNA ELEMENT (LOWER) ANTENNA BASE 3. 4. LOCK WIRE

5.1.2 Installation of Top Antenna Assembly. The top portion of the antenna includes a lower element and an upper element (with installed cap). Use the following procedure to assemble, install and tie down all antennas.

5. FIBER ROPE ASSEMBLY

Figure 5–3. Top Antenna Assembly Installation

5.2 Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Remove and retain attaching bag of 5/16 in mounting hardware for installation. To insure good electrical grounding, any rust, corrosion or paint around mounting holes in radio shelf should be removed before installing the mounting base. See figure 5-1 (1) for location; then see figure 5-4 and perform the following steps

	ITEM	ACTION	REMARKS
		NOTE	
		esive-sealant to both sides of each internal/extended on, and to the area of contact where IET washer	
a.	Mounting base (1) and existing mounting bracket.	Remove a 2" square area of paint on the underside of the mounting base (1) around left and front and rear mounting holes. Remove a 2" square area of paint on the existing mounting bracket around the existing mounting holes that mate with left front and rear mounting holes of mounting base (1). Clean the paint removed area and apply a thin coat of conductive anti– seize compound (CASC).	Tools: Electric grinder or equivalent.
b.	Mounting base (1).	Place on existing mounting bracket over existing holes. See Figure 5–4.	
c.	Two outer thumbscrews (4).	Turn ccw until both sets of threads have cleared center of holes.	
d.	Mounting base (1).	Align four holes and rear slot with matching hole pattern in existing mounting bracket.	
e.	Five machine bolts (6), ten internal/external-toothed (IET) washers (3) and five nuts (2).	Install and secure to mounting base (1) and bracket.	Tools: 1/2 in socket and 1/2 in open/box wrench.
f.	Two outer thumbscrews (4).	Tighten and secure to rim clenching clamps (5) and mounting base.	

5.2 Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Continued. .

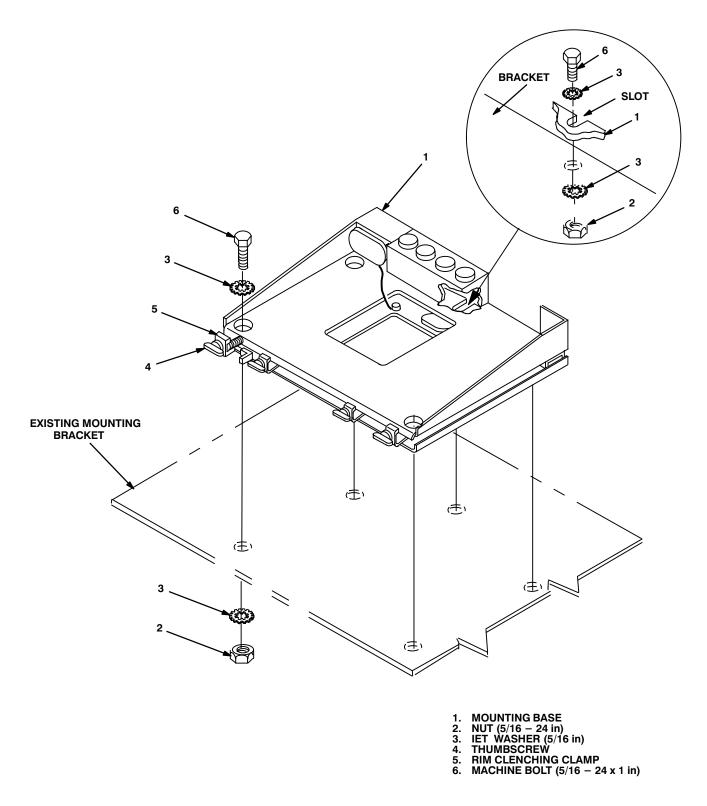


Figure 5–4. Mounting Base Installation

5.3 Installation of Cables. To accomplish the installation, leave loop clamps and tiedown straps loose enough to adjust cable slack and allow easy adjustment of equipment. When installation is complete, tighten and secure clamps and tiedown straps.

WARNING

Make sure vehicle power source is positioned OFF or disconnected before installing cables.

	ITEM	ACTION	REMARKS
a.	RF cable (2) connector P1.	Insert through cable hole in mounting plate (1); then connect and secure to antenna base. See figure 5–5.	
b.	Tubing (9).	Cut to approximate length of mounting plate (1) and antenna bracket (10) thick– ness; then cut through on mark shown. See figure 5–5, detail A.	Tools: Pocket knife.
		Wrap around RF cable (2) and insert in cable hole.	
C.	RF cable (2).	Route behind driver and passenger seats to rear of mounting base (6). See figure 5–5.	
d.	Mounting holes for loop clamps (3).	Drill two Size 1 (.228 in) diameter holes in approximate locations shown behind driver's seat.	Tools: Electric drill and Size 1 drill bit.
e.	Two loop clamps (3), two hex-head tapping screws $(1/4-20 \times 3/4 \text{ in})$ and two lock washers $(1/4 \text{ in})$.	Wrap clamps around RF cable (2); then install to holes drilled in step d.	Tools: 3/8 in socket.
f.	RF cable (2) connector P2.	Position on top of mounting base (6).	
g.	Tiedown strap (8).	Wrap around RF cable (2), then secure to seat belt anchor. See figure 5–5 for location(s).	
h.	Power cable (5) connector P2.	Position on top of mounting base (6).	
i.	Power cable (5) terminal leads: T1 (red) and T2 (black).	Insert through existing cable hole behind mounting base (6).	
j.	Grommet (7).	Cut to size of existing cable hole; then then install to hole. See figure $5-5$.	Tools: Pocket knife.
k.	Power cable (5).	Route below cab floor to rear of battery box.	
I.	Power cable (5) terminal leads: T1 (red) and T2 (black).	Insert through existing cable hole in rear of battery box; then connect and secure to proper battery terminal posts.	Red (+) secures to positive terminal post. Black (-) secures to nega- tive terminal post.

5.3 Installation of Cables. Continued

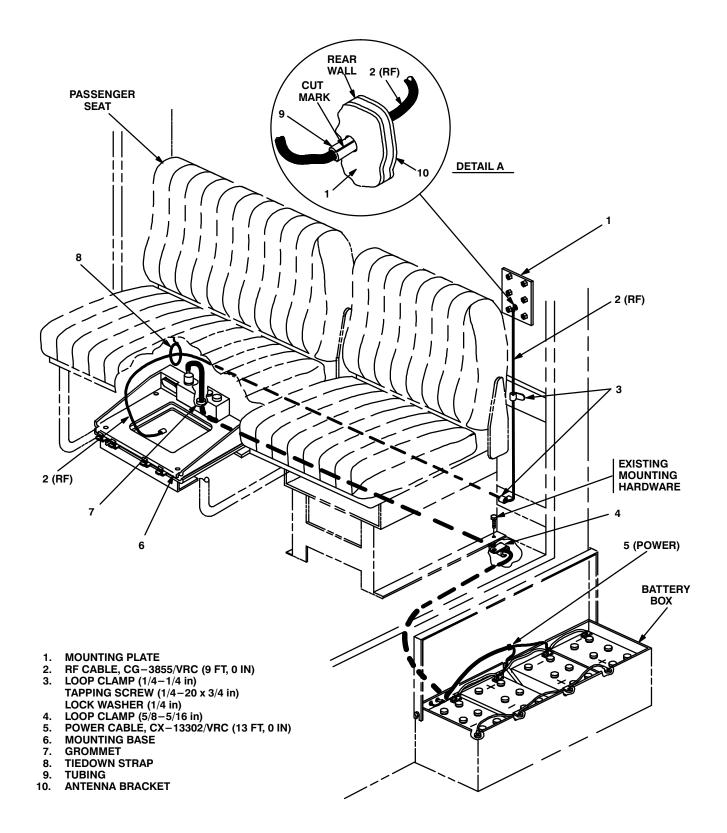


Figure 5–5. Cable Installation: Power and RF Cabling

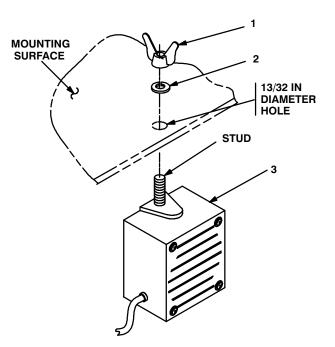
5.3 Installation of Cables. Continued

ITEM	ACTION	REMARKS
m. Loop clamp (4) and exist	Wrap clamp around power cable (5); then install to existing hole below driver's seat. See figure 5–5 for location(s).	
n. Sealant.	Apply to and around previously installed tubing (9), grommet (7) and drilled holes.	
 Power cable (5) connector P2. 	Connect and secure to mounting base (6) connector J1.	

5.4 Installation of Loudspeaker, Permanent Magnet LS-454/U (speaker). Mounting location for speaker may be determined by the vehicle commander. Typical methods used for mounting the speaker are as follows:

Method A. See figure 5–6 (1).

- a. Determine speaker (3) location.
- b. Drill 13/32 in diameter hole through mounting surface.
- c. Insert speaker (3) stud through drilled hole; then secure with lock washer (2) and wing nut (1).



- 1. WING NUT (3/8-24 in)
- 2. LOCK WASHER (3/8 in)
- 3. SPEAKER
- 4. CAP SCREW (1/4-20 x 1 in)
- 5. SPEAKER BRACKET
- 6. LOCK WASHER (1/4 in)
- 7. NUT (1/4-20 in)

<u>Method B.</u> See figure 5-6 (2).

NOTE

Items (4), (6) and (7) are not supplied in kit.

- a. Determine speaker (3) location.
- b. Drill two 5/16 in diameter holes through mounting surface.
- c. Install and secure two cap screws (4), two lock washers (6) and two nuts (7) to speaker bracket (5) and mounting surface.
- d. Insert speaker (3) stud through speaker bracket (5) hole; then secure with lock washer (2) and wing nut (1).

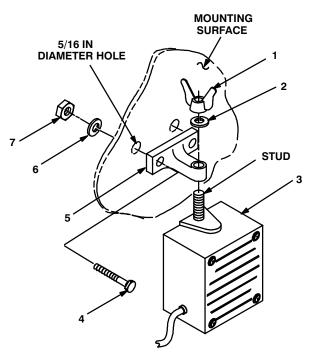
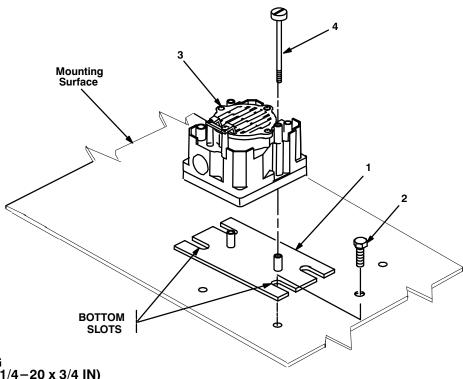


Figure 5–6 (2). Speaker Installation – B

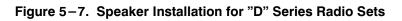
Figure 5–6 (1). Speaker Installation – A

_	ITEM	ACTION	REMARKS
a.	Plate, mounting (1).	Using plate mounting (1) as a template drill two 11/32 in diameter holes in mounting surface.	Tools: Electric drill and 11/32 in drill bit.
b.	Plate, mounting (1).	Align lower slots over holes drilled in step a.	
C.	Two tapping screws (2)	Install and secure to plate, mounting (1) and mounting surface.	Tools: Phillips screwdriver.
d.	Speaker (3).	Place on plate, mounting (1).	
e. bo	Two externally-relieved dy screws (4).	Thread through and secure to speaker (3) and plate, mounting (1).	Tools: Flatblade screw- driver
f.	Handset. (4).	Connect and secu;re to speaker (3) connector J2.	

5.5 Installation of Speaker for "D" Series Radio Sets. Use the following procedures to install the speaker required for "D" Series radio sets. Refer to section 5.6, paragraph b for connection of speaker cable.



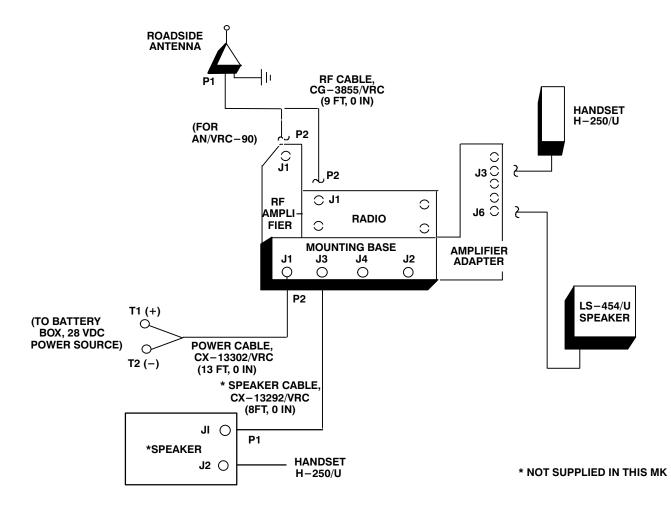
- 1. PLATE, MOUNTING 2. TAPPING SCREW (1/4-20 x 3/4 IN) 3. SPEAKER
- 4. BODY SCREW (P/O PLATE, MOUNTING)



5.6 Post-Installation and Checkout. After equipment is installed and cables are connected, perform the following steps.

a.	Equipment.	Check for secure mounting. Check for loose parts, connectors and mounting hardware.
b.	Cables.	Check for proper installation and connection of cables. See figure 5-8 for cable connections. Unused cables should be stowed in appropri- ate place inside the vehicle.
c.	Loop clamps.	Check that all have been properly installed and tightened.
d.	Protective covers.	Insure that all installed cables are covered when not in use or con- nected.
e.	Radio issued with vehicle.	Install and connect cables. See TM 11-5820-890-20-1 or TM 11-5820-890-20-2 for installation and Operational (OP) Check instructions.
f.	MK line replaceable units.	See TM 11-5820-890-20P for Repair Parts and Special Tools List (RPSTL) information.

5.6 Post-Installation and Checkout. Continued



	FROM			ТО		
CABLE ASSEMBLY	CABLE CONN.	UNIT	UNIT CONN.	CABLE CONN.	UNIT	UNIT CONN.
CX-13302/VRC (13 FT, 0 IN)	P2	Mounting base	J1	T1: Red (+) T2: Black (-)	Battery box	(+) Post (–) Post
CG-3855/VRC (9 FT, 0 IN)	P1	Roadside antenna base	J1	P2	RF amplifier or radio	J1
Handset cable		Handset			Amplifier-adapter	JЗ
Speaker cable		LS-454/U speaker			Amplifier-adapter	J6

Figure 5-8. Cable Diagram: For AN/VRC-87/88/90 Series

APPENDIX A

REFERENCES

AMDF	Army Master Data File (Microfiche)
AR 710-2	Supply Policy Below the Wholesale Level as Contained in Unit Supply UPDATE
AR 725-50	Requisitioning, Receipt and Issuing System in UPDATE
DA Pam 25-30	Consolidated Index of Army Publications (Microfiche)
DA Pam 710-2-1	Using Unit Supply System Manual Procedures as Contained in Unit Supply UPDATE
SB 11-131	Vehicular Radio Sets and Authorized Installations (SINCGARS)
TM 11-5820-890-10-1	Operator's Manual (ICOM Radio Sets)
TM 11-5820-890-10-3	Operator's Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20-1	Unit Maintenance Manual (ICOM Radio Sets)
TM 11-5820-890-20-2	Unit Maintenance Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20P	Repair Parts and Special Tools List

By Order of the Secretary of the Army:

ERIC K. SHINSEKI General, United States Army Chief of Staff

Official:

Joel B. Huln I JOEL B. HUDSON

Administrative Assistant to the Secretary of the Army

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2-25	2-28			be changed throughou than 10	ut to specif	n antenna alignment procedure y a 20 IFF antenna lag rather wn the chonly a 10 lag, the
				of 25 knots, and has a decelerate as it hunts, is minimized by adjus operation.	a tendency , caudy st sting the	wn through only a 10 lag, the sitive to the gusting in excess to rapidly accelerate and train to the drive train. Hunting to 20 without degradation of
3-10	3-3		3-1		•	ange \Box 2 dB" to \Box 3 dB". cedure for the TRANS POWER (500 watts) adjustment to light dicator.
5-6	5-8		5	And new step f.1 to restep d above." REASON: To replace		eplace cover plate removed in plate.
		FO-3		REASON: This is the	e output lir	\square +24 VDC" to \square +5 VDC".
) NAME, GR		LE AND TEI 999–17	+24 VDC is the input	t voltage.	
		28-2		EVIOUS EDITIONS E OBSOLETE	P.S	- IF YOUR OUTFIT WANTS TO KNOW ABOUT YO'R DMMENDATION MAKE A CARBON COPY OF THIS

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